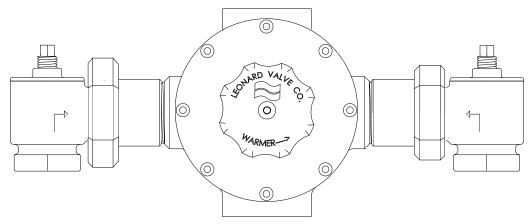


INSTALLATION ADJUSTMENT SERVICE HIGHLOW THERMOSTATIC WATER MIXING VALVE

SERIES XL-150, XL-150-LF

IMPORTANT! Provide valve serial number, (located on valve cover) when ordering parts!!



INSTALLATION

- 1. Valve should be installed at a location where it can easily be cleaned, adjusted or repaired.
- 2. The inlets are clearly marked on the valve body. Union angle strainer checkstops furnished must be installed on both supply lines as shown above.
- A shutoff valve must be installed on the outlet pipe. Type XL valves do not have a built-in shutoff.
- 4. Use solder, or thread sealant sparingly. Supply pipes should be flushed before the valve is connected. Flush outlet pipe and valve as soon as it is connected.

125 PSI (8.6 BAR) MAXIMUM OPERATING PRESSURE

CAUTION

All thermostatic water-mixing valves have limitations. They will not provide the desired accuracy outside of their flow capacity range. Consult the flow capacity chart on page 5.

Minimum flow must be no less than as shown.

REMEMBER! THIS IS A CONTROL SYSTEM WHICH MUST BE CLEANED AND MAINTAINED ON A REGULAR BASIS (SEE MAINTENANCE GUIDE AND RECORD MGR-1000).

1360 Elmwood Avenue, Cranston, RI 02910 USA Phone: 401.461.1200 Fax: 401.941.5310 Email: info@leonardvalve.com

Web Site: http://www.leonardvalve.com

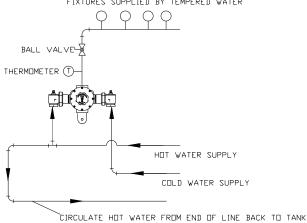
INSTALLATION

REQUIRED METHODS OF PIPING XL SERIES

METHOD #1

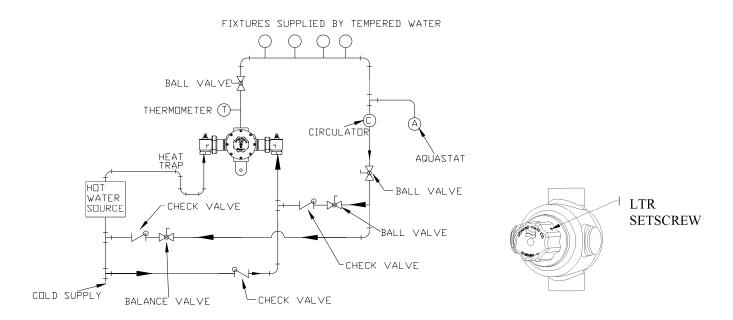
Required when **TEMPERED WATER** is **NOT CIRCULATED.** Only the hot water supply to the mixing valve can be circulated with this piping arrangement.

FIXTURES SUPPLIED BY TEMPERED WATER



METHOD W

Required when TEMPERED WATER IS CIRCULATED.



OPERATION

- 1. Verify that the temperature of the hot water source is properly set and maintained. Shutoff and isolate the circulator pump.
- 2. Loosen LTR set screw located on temperature adjustment knob with allen wrench.
- 3. Turn on enough fixtures to flow approximately 10 GPM, turn knob clockwise until it stops (full cold) then counterclockwise until it stops (full hot), three times to exercise the thermostatic element.
- 4. Set mixing valve to the desired temperature, (See warning tag for temperature set point). Tighten LTR set screw.
- 5. Shut off all fixtures. Setup is complete.
- 6. Turn on circulator. With all fixtures still off, (no water flowing) observe the circulation temperature until it stabilizes.
- 7. If temperature rises, close balance valve until desired temperature is reached

INSTALLATION CONTINUED

WARNING

WARNING! This Thermostatic Mixing Valve has an Locking Temperature Regulator (LTR) which must be checked. If the temperature is too high, the installer MUST RESET this adjustment immediately. Always check the temperature of the mixed water after installation. Excessively hot water is DANGEROUS AND MAY CAUSE SCALDING!

The LTR is factory set at approximately 120°F (49°C) with an incoming

hot water supply temperature of $150^{\circ}F$ ($65^{\circ}C$) If the incoming hot water supply for your installation is higher than $150^{\circ}F$ ($65^{\circ}C$), the valve may deliver water in excess of $120^{\circ}F$ (49)° and the LTR MUST BE RESET BY THE INSALLER.

SERVICE

Leonard Type XL Thermostatic Water Mixing Valves are simple in design and may be easily cleaned, adjusted and repaired. If the installation is accessible, servicing may be completed without disconnecting the valve.

NOTE: Thermostatic Water Mixing Valves are REGULATING mechanisms, which must be regularly maintained to provide best performance. Frequency of cleaning depends on quality of local water conditions and usage. (See Maintenance Guide and Record MGR-1000).

TROUBLESHOOTING INSTRUCTIONS

ITEM:	PROBLEM:	RECOMMENDED REPAIR KITS:			
PACKINGS & GASKETS	 Leak at stem. Leak between valve cover and base. 	KIT 1/XL150			
SHUTTLE ASSEMBLY	3. Valve delivers either all hot or all cold water, or will not mix consistently.	KIT R/XL150			
CHECKSTOPS	4. Hot water bypass into cold line.5. Supplies cannot be shut off completely.6. Leak at checkstop bonnet.	KIT 4/984			

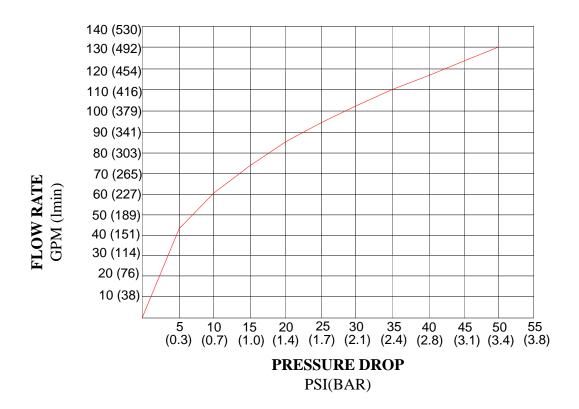
REMEMBER! THIS IS A CONTROL DEVICE WHICH MUST BE CLEANED AND MAINTAINED ON A REGULAR BASIS. (SEE MAINTENANCE GUIDE AND RECORD, MGR-1000).

	, ,	
KIT	KIT TYPE	INCLUDES
R/XL150	COMPLETE REPAIR	1-7
1/XL150	O-RING	2,3,6,7
4/984	CHECK	11-15
		NOTE: DO NOT
		SNAP RING DI
	$(\overline{17})$	
	$(16) \bigcirc$	
	(15)	VIT D/VI 15
	(14)	KIT R/XL15
	(13)	
(11)	(12)
(1	1)	
		(19)
		(18)

ITEM#	DESCRIPTION	QTY.	PART # / KIT #			
1	SPRING, RETURN	1	KIT R/XL150			
2	O-RING, LOWER SHUTTLE	1	KIT 1/XL150, KIT R/XL150			
3	O-RING, UPPER SHUTTLE	1	KIT 1/XL150, KIT R/XL150			
4	SHUTTLE ASSEMBLY	1	KIT R/XL150			
5	RETAINING RING, COVER	1	7611, KIT R/XL150			
6	O'RING, COVER	1	KIT 1/XL150, KIT R/XL150			
7	O'RING, STEM	1	KIT 1/XL150, KIT R/XL150			
8	STEM ASSEMBLY (DO NOT REMOVE SNAP RING)	1	771800			
9	COVER	1	7762			
10	KNOB ASSEMBLY	1	764000			
11	LOWER STEM & PACKING	2	KIT 4/984			
12	SCREEN	2	KIT 4/984			
13	SPRING, CHECK	2	KIT 4/984			
14	O-RING, BONNET	2	KIT 4/984			
15	O-RING. UPPER STEM	2	KIT 4/984			
16	STEM, UPPER CHECK	2	1761			
17	CHECK BONNET	2	1786			
18	SWIVEL	2	1705			
19	SWIVEL NUT	2	4611			

FLOW CAPACITIES

VALVE	PRESSURE DROP											
	MIN FLOW	5	10	15	20	25	30	35	40	45	50	PSI
		0.3	0.7	1	1.4	1.7	2.1	2.4	2.8	3.1	3.4	BAR
XL-150	3	44	61	74	86	95	103	110	117	124	130	GPM
	11.4	167	231	280	326	360	390	416	443	469	492	l/min



LIMITED WARRANTY

Leonard Valve Company warrants the original purchaser that products manufactured by them (not by others) will be free from defects in materials and workmanship under normal conditions of use, when properly installed and maintained in accordance with Leonard Valve Company's instructions, for a period of one year from date of shipment. During this period the Leonard Valve Company will at its option repair or replace any product, or part thereof, which shall be returned, freight prepaid, to the Leonard factory and determined by Leonard to be defective in materials or workmanship. There are no warranties, express or implied, which extend beyond the description contained herein. There are no implied warranties of merchantability or of fitness for a particular purpose. In no event will Leonard be liable for labor or incidental or consequential damages. Any alteration or improper installation or use of the product will void this limited warranty.

Email: info@leonardvalve.com
Web Site: http://www.leonardvalve.com